Amendments to the Specification:

1. Please insert the following text at the next line following the title on page 1:

CROSS REFERENCE TO RELATED APPLICATIONS

This application is a 35 U.S.C. §371 of PCT/GB99/00975, filed March 29, 1999, and claims priority from U.K. Patent Application No. 9806778.8, filed March 31, 1998, both of which are hereby incorporated by reference in their entirety.

FIELD OF THE INVENTION

2. Please insert the following heading at the next line, following line 3, page 1:

BACKGROUND OF THE INVENTION

3. Please insert the following heading at the next line, following line 4, page 2:

SUMMARY OF THE INVENTION

4. Please insert the following heading at the next line, following line 18, page 7:

BRIEF DESCRIPTION OF THE DRAWINGS

5. Please insert the following heading at the next line, following line 6, page 8:

DETAILED DESCRIPTION OF THE INVENTION

6.   Please delete the text of lines 12 and 13, page 10, and replace with the following text:

rubberised surfaces, the thickness of the rubberised surface of the upper roller 47 being partly cut away to accommodate the second cover plate 45.

7. Please add the following heading and text, on a separate page, following the claims, which end at page 18. A clean copy of a new page 19, containing only the abstract, is provided herewith.

ABSTRACT OF THE INVENTION

An apparatus for the production of pocketed coil springs is disclosed. The apparatus includes a coiling section in which a coil is formed from wire fed to the coiling section, the coiling section including coiling elements, whose position and/or orientation determines the form of the coil, and an encapsulation section in which the coil is inserted between juxtaposed sheets of material and in which the sheets of material are joined together to form a pocket enclosing the coil. The apparatus further includes programmable control means operably linked to the coiling elements in such a way as to control the position and/or orientation of the coiling elements.